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the numerically controlled TRUMPF LASERCELL 1005 (TLC 1005) laser processing system. This manual is addressed not only to the user (owner) and the operator of the machine, but also to its maintenance personnel. Page 6 Before You proceed... B337EN00.DOC... Page 7:

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Specific calculation requirements such as special conditions, machine hour rates, labor costs or profit margins are also included in the calculation.

Software | TRUMPF

The installation manual of the

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TruTops product contains detailed information on backing up data. TRUMPF also recommends protecting hardware against power failure by using an uninterruptible power supply (UPS).

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Ok, I don't do any programming, I just run it and make sure it cuts as clean as possible, so I have to grind and file as little as possible. Most adjustments I make are setting value, laser power,

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nozzle stand off, speed and pressure. So far it's just guess and check, but I imagine there are actually reasons to make each adjustment.

Does anyone work on a trumpf laser? :  
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manufacturers' catalogs.

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Having edited "Journal of Materials Processing Technology" (previously entitled "Journal of Mechanical Working Technology") for close on 25 years, I have seen the many dramatic changes that have occurred in the materials processing field. Long gone

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are the days when the only "materials processing" carried out was virtually the forming of conventional metals and alloys, and when the development of a new product or process in a great number of cases called for several months of repetitive trial-and-error,' with many (mostly

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Intuition- or experience-based) expensive and time-consuming modifications being made to the dies, until success was achieved. Even when a 'successful' product was formed, its mechanical properties, in terms of springback and dimensional accuracy, thickness variations,

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residual stresses, surface finish, etc. , remained to be determined. Bulk-forming operations usually required expensive machining to be carried out on the product to impart the required dimensional accuracy and surface finish. Over the years, the experience-based craft of metal

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Forming has given way to the science of materials processing. With the use of the computer, forming operations can be simulated with accuracy, to determine the best forming route and the associated forming loads and die stresses, and to predict the mechanical properties of the formed

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Type, even down to its surface texture.

Laser Cutting Guide for  
Manufacturing presents practical  
information and troubleshooting and



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Type design tools from a quality manufacturing perspective. Equally applicable to small shops as it is to large fabricator companies, this guide is a roadmap for developing, implementing, operating, and maintaining a laser-cutting manufacturing enterprise. The book

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