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## 400 H.O.

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Polaris loses spark at idle or won't idle and dies: THE FIX (runs great everywhere else)*polaris magnum 425 2x4 speed run*

*Troubleshooting an ATV that doesn't start*

1997 Polaris 500 how Hilliard clutch works

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1996 Polaris 425 Magnum 4x4~4 wheeler ATV

~~Changing the Chain Simple How to Change the~~

~~Oil Polaris Magnum 325~~ *How to easily*

*change/refill/check oil on Polaris Sportsman*

2000 Polaris Xpedition 425 - Sold! **DIY How to**

**Troubleshoot \u0026amp; Repair a No Spark**

**Condition on a Polaris Sportsman ATV Repair**

**Manual** *Clymer Manuals Polaris Magnum Manual*

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425 2X4 4X4 6X6 Big Boss Manual 500 6X6  
Polaris ATV manual 2000 Polaris Xpedition 425  
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This Official 2000 Polaris Xpedition 425 ATV Factory Service Manual provides detailed service information, step-by-step repair instruction and maintenance specifications for 2000 Polaris Xpedition 425 ATVs.

2000-2001 Polaris Sportsman 6x6 Service Manual  
2000 Polaris Magnum 325 500 ATV Service Manual

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this official polaris xpedition atv factory service manual provides detailed diagram pcv, multiple lights wiring diagram for security,

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The Polaris Xpedition 425 was designed with the capability and strength for hard work and demanding trail riding. Although this model was manufactured back in the early 2000s, many of these quads are still going strong helping their owners out in the fields and during hunting adventures.

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~~Engine, Body ...~~

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This is a copy of the same manual used by professionals to diagnose and repair your vehicle.

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Polaris Xpedition 425 2000 service manual provides step-by-step instructions based on the complete disassembly of the machine. It is this level of detail, along with hundreds of photos and illustrations, that guide the reader through each service and repair procedure.

~~Polaris Xpedition 425 2000 Workshop Service~~  
*Page 17/19*

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~~Repair Manual ...~~

Description: The recalled ATVs are the 2000, 2001 and 2002 model year "Xpedition 425" with 5-speed manual transmissions. The ATVs are either red or a tan metallic, and have "Xpedition 425" and "Polaris" written on both sides of the bodywork. On the left-hand side of the ATV on the clutch cover, near the footrest, appear the words "5-Speed".

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