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- FITTING AND TURNING L2

Construction Details and Operation of Different Parts of a Lathe Machine. Fitting Practice | Workshop Practice | Mechanical Engineering

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Basic lathe operations

~~HOW TO THREAD ON LATHE MACHINE.~~

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- d length of workpiece Set-over = 2 length of taper
length of workpiece Set-over = Ratio 2 ; $\tan = 2L$ Leading angle = $90^\circ - (\text{Helix angle} + \text{clearance angle})$ Following angle = $90^\circ + (\text{Helix angle} - \text{clearance angle})$ Lead = No. of starts pitch Pitch

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List the THREE main classes of fit associated with the ISO schedule of limits and fits. (3) 3.4 State the class of fit associated with the following types of fit:
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