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Early machine tools were designed so that the operator was standing in front of the machine while operating the controls. This design is no longer necessary, since in CNC the operator no longer controls the machine tool movements. On conventional machine tools, only about 20 percent of the time was spent removing material.

COMPUTER NUMERICAL CONTROL PROGRAMMING BASICS

machine tools, which can perform jobs or 5. No. The cutting tool is the implement that does the cutting. It contains the cutting edge and is used in the machine tool. The machine tool drives the cutting tool through the work material. 6. The

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